

# Biomethane from biogenic waste materials

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Optimisation of catalysts and process conditions for biomethane production from biogenic waste materials on a pilot scale

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Catalytic Methanation

Gas storage

Substrate preparation

HTP (pre-)treatment of  
substrates and digestates

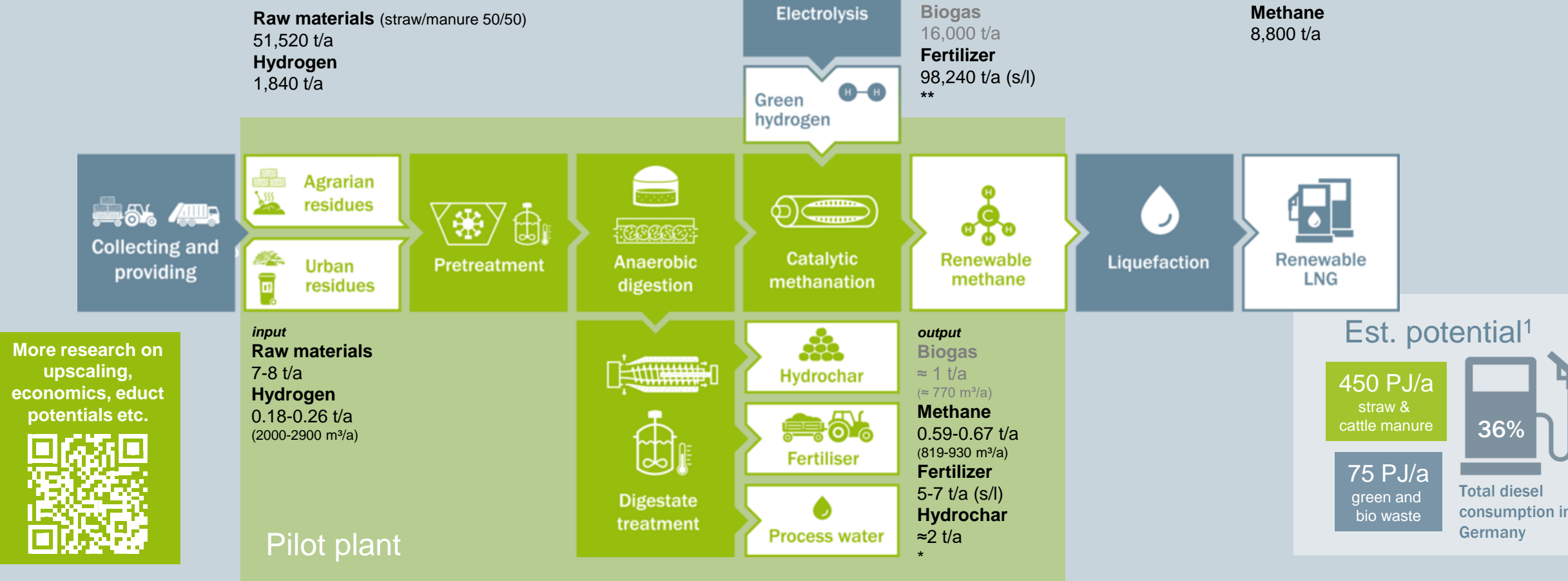
Digestate processing and  
recovery of valuable by-products

Anaerobic fermentation  
(continous stirring tank and plug flow reactor)



Process

# Pilot plant and process scope

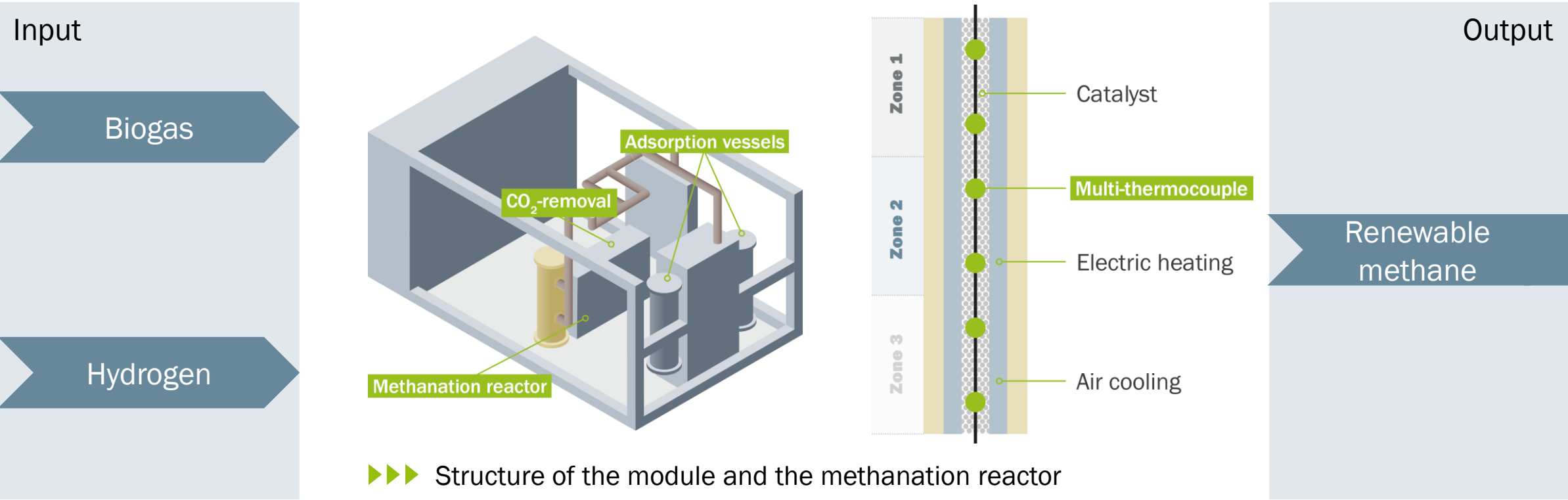


m³ - standard cubic metre; \* Rough approximation from the mass balance. Biogas, fertiliser and hydrochar amount and composition depend on the raw material origin and quality; \*\*for the first commercial size plant concept results from lab scale preliminary tests were used since the pilot plant was still in commissioning.

Operation of a pilot scale biorefinery

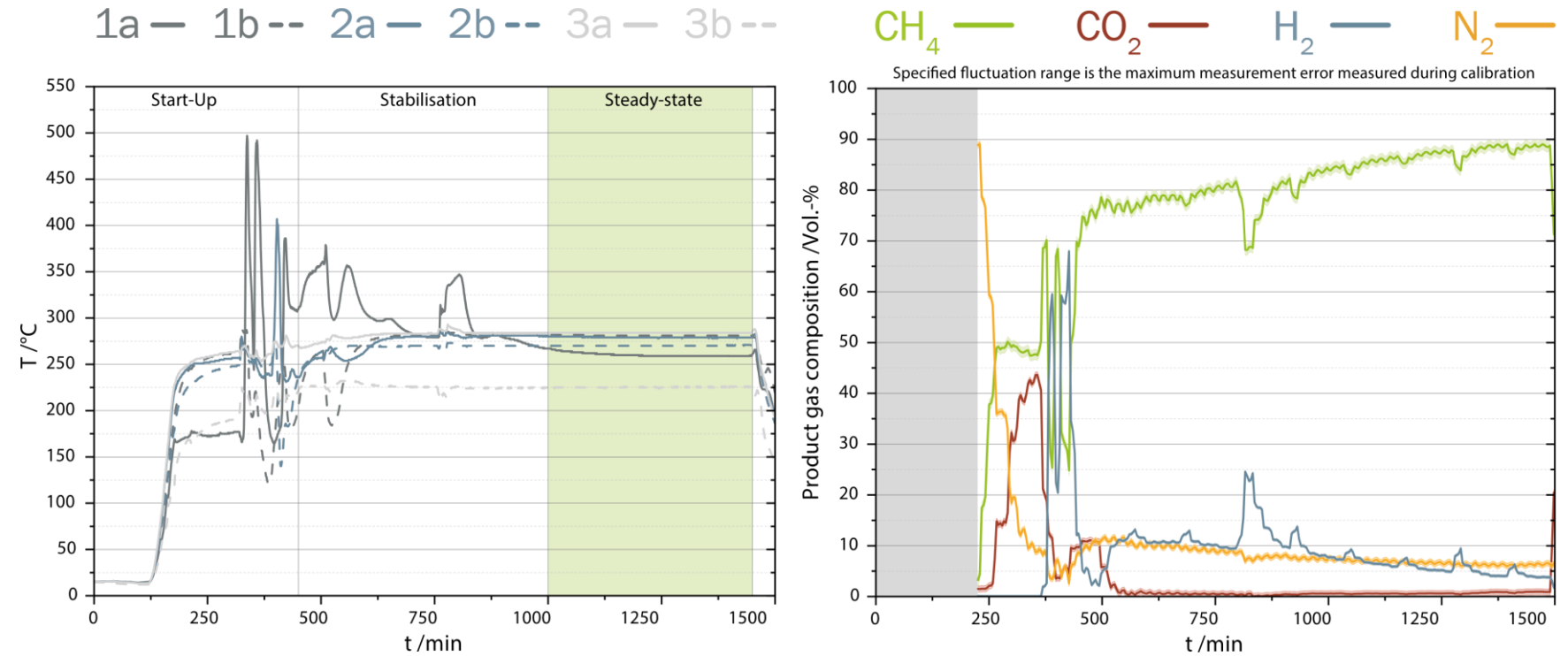
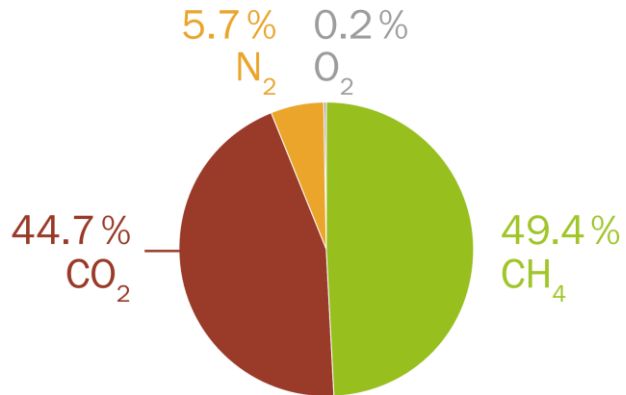
# Catalytic methanation

Layout & design



## Start-up process

Biogas composition:



►►► Ru<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub>, T = 320 °C, p = 18 bar(g), H<sub>2</sub>:CO<sub>2</sub> = 4,  $\dot{V}_{\text{biogas}}$  = 60 L/h, GHSV = 449 h<sup>-1</sup>

Focus booklets in pilot-sbg project

# Methanation - Provision of renewable methane from biogas and hydrogen

Upgrading biogas to biomethane

Catalytic and biological methanation

Technical, economic and ecological comparison

Demonstration plant locations



[German version only]

Download:



[www.dbfz.de/pilot-sbg](http://www.dbfz.de/pilot-sbg)

Interested?  
Contact us!

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